the materials having release properties comprise silicone compounds incorporated as additives within the plastic film and are extruded together with said film, said materials being bound within the film so as to prevent substantial diffusion of said materials into the adhesive when said film is disposed thereon.

COLLARD&ROE

(Three-times Amended) A method of making a plastic film, comprising the steps of:

forming a mixture containing materials having release properties and polymers adapted to form a plastic film, said materials comprising silicone compounds; and

polymerizing the polymers to incorporate the materials having release properties as additives into the plastic film, said materials being bound within the film so as to prevent substantial diffusion of said materials into the adhesive when said film is disposed thereon.

31. (Three-times Amended) A plastic film having a first side and a second side, comprising:

a release layer coextruded with a substrate and disposed on the first side of the plastic film, said kelease

BEST AVAILABLE C